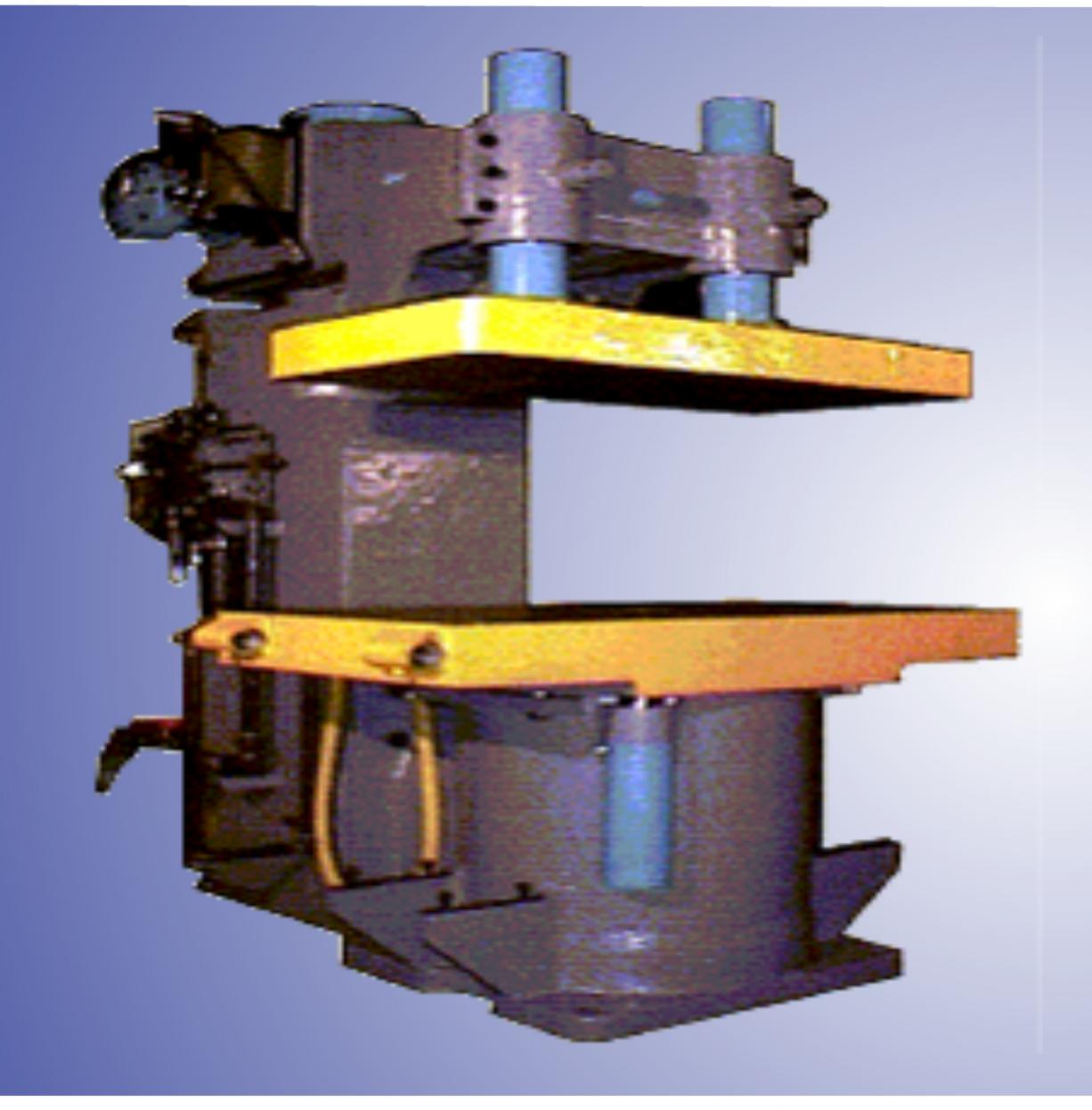


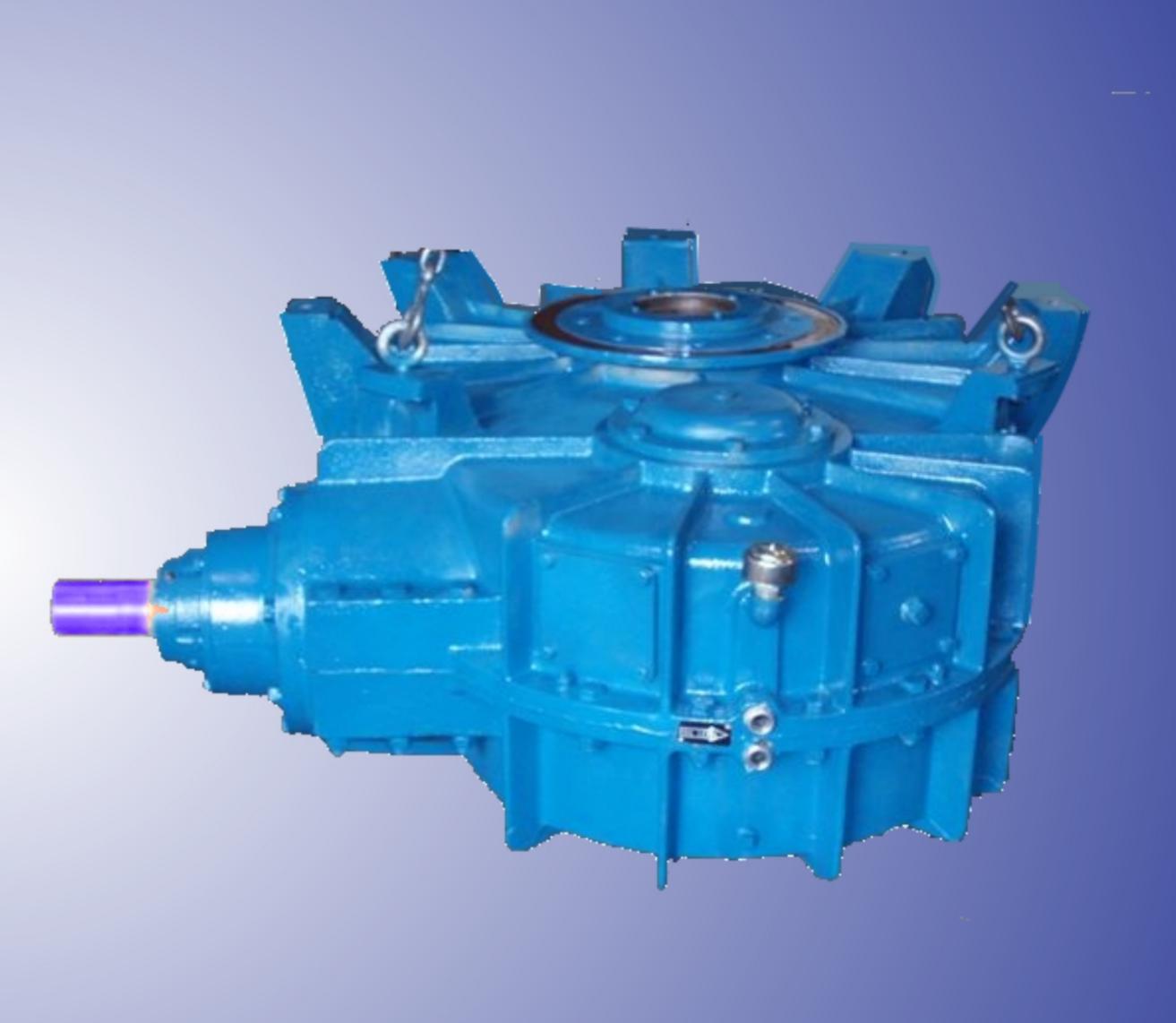
EMPIRE SYSTEMS INC.

INNOVATION FOR INDUSTRY









Complete Rebuilds Refurbishment & Upgrades

MULLERS MIXERS SAND COOLERS
JOLT SQUEEZE CYLINDERS
MOLDING MACHINES GEAR BOXES

The Rebuild Process

All ESI equipment rebuilds are to like-new condition and will be returned to OEM standard of alignment and performance. We will completely disassemble your machine, after which all components are thoroughly inspected and evaluated. Following our evaluation all worn components will be repaired or replaced to meet OEM standards.

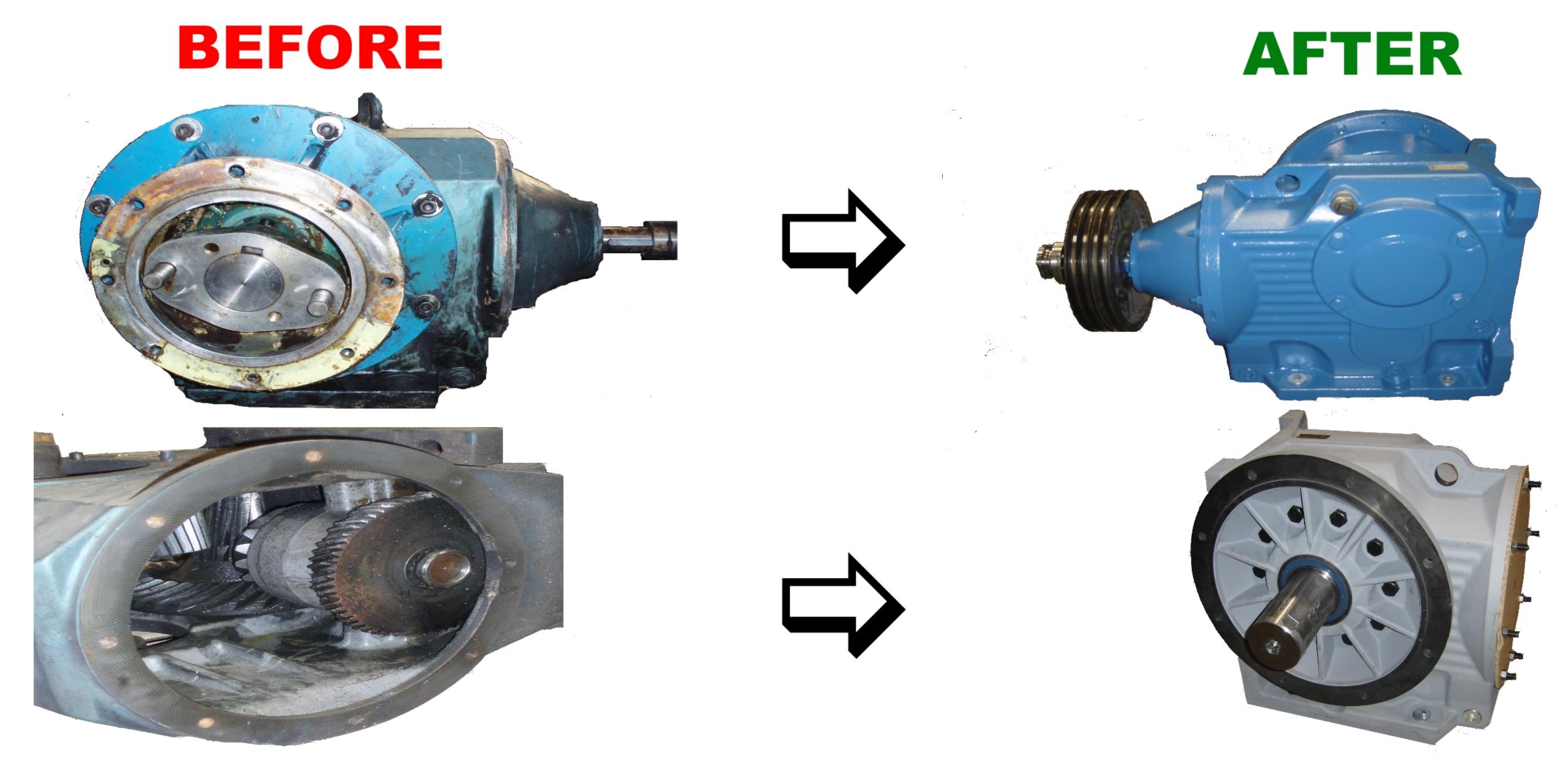
Upon completion of the rebuild, the equipment is then re-assembled using new bearings, seals and fasteners and tested under power to meet new machine specifications; we perform testing of all machine





functions. All work will be fully documented, guaranteed and backed with decades of experience in foundry equipment rebuilding.

Guaranteed Gear Box Rebuilds



Why Rebuild Refrubish or Upgrade with ESI?

Our rebuilt, refurbished, and upgraded machines pass the test of time, not just through the warranty period, but through their entire productive life. Rebuilding your worn out equipment is an economically viable solution for restoring your equipment to like-new condition without the added cost of purchasing a brand new unit. A rebuilt or refurbished machine performs equally as well as a new one at a fraction of the price. Restore your productivity and increase your profits with equipment rebuilt, refurbished or upgraded. When you rebuild, refurbish, or upgrade with ESI,





your equipment will equate to a new one in performance, appearance and reliability. The only difference will be the price.







Empire Systems Inc. is proud to have rebuilt and remanufactured machines still running accurately and productively after many years of use and we will be here for years to come to support foundry equipment we rebuild, refurbish, and upgrade today.

Additional Products & Services

Precision Replacement Components...

for Mulling. Molding, and carting handling equipment.





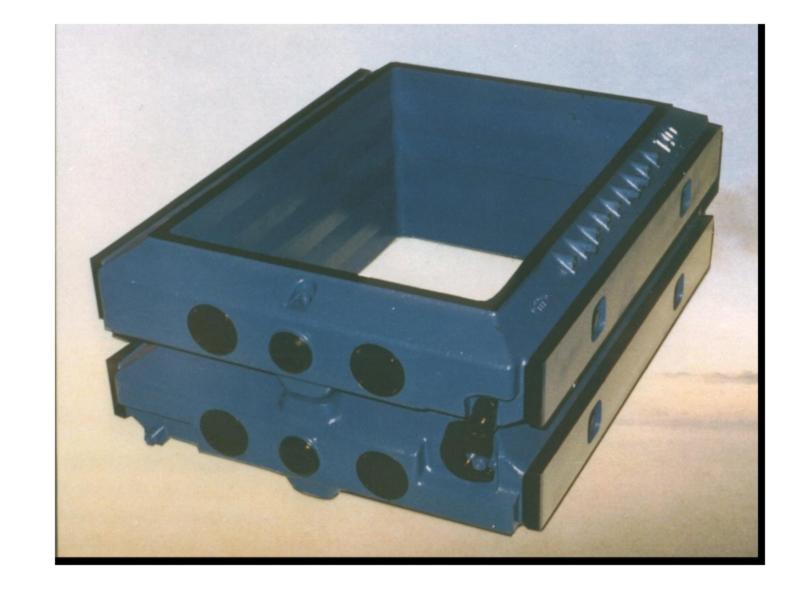
Super-Conveyor...

The solution to applications involving the transportation of hot and abrasive materials.

Aerators....

The ability to accurately fill and distribute a uniform density of the aerated lump free sand onto the pattern in all molding processes is essential to superior mold quality.





flasks...

In quantities of I to 1000 for all types of molding systems... jolt squeeze, no bake, semi-automatic, and high production lines.



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